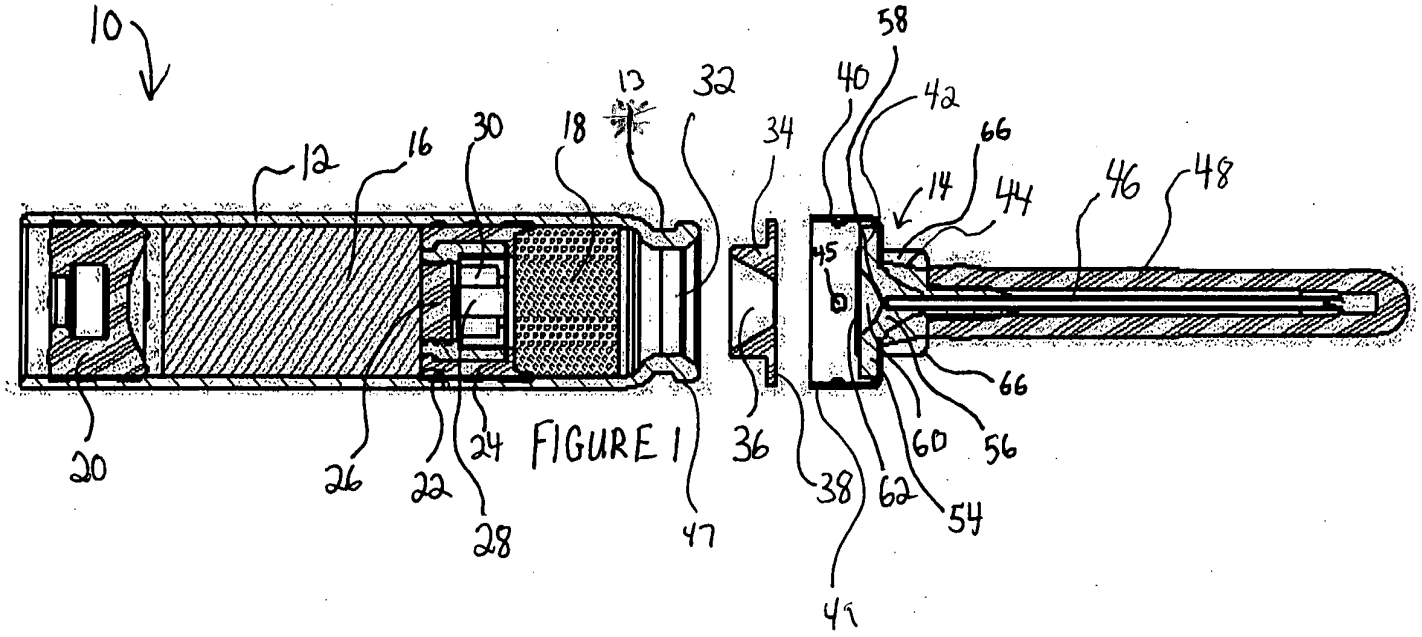
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66

FIGURE 1

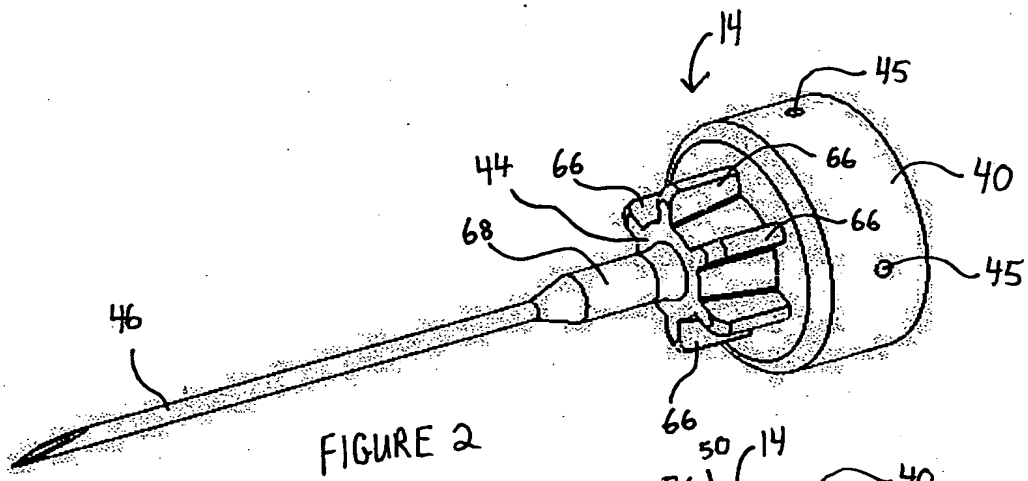

FIGURE 2

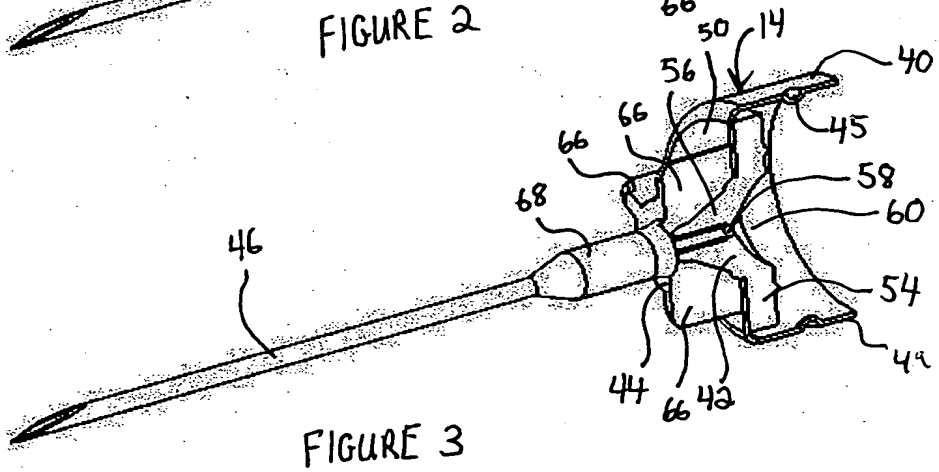

FIGURE 3

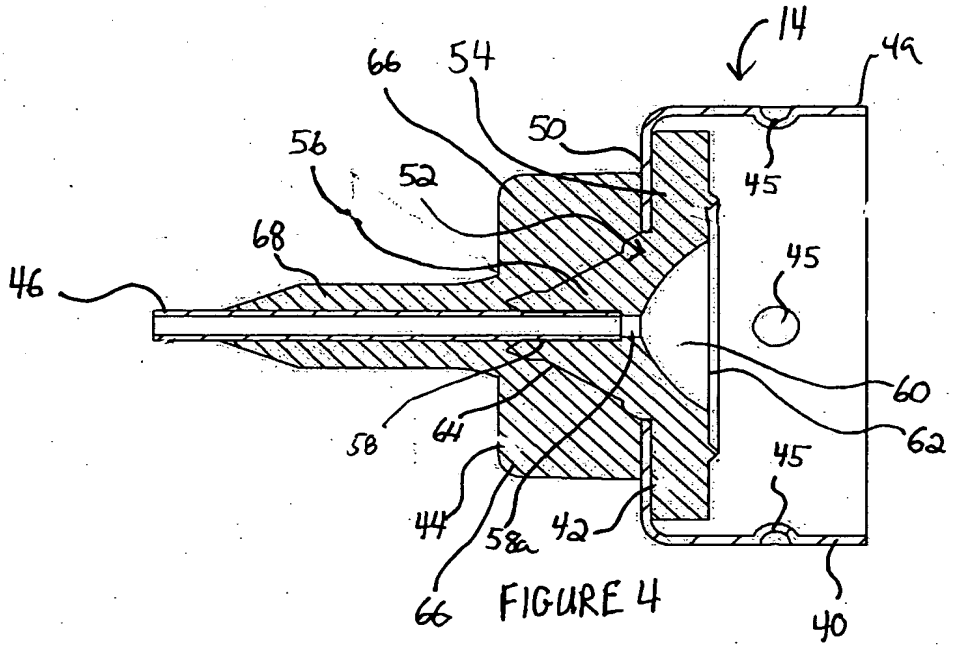

FIGURE 4

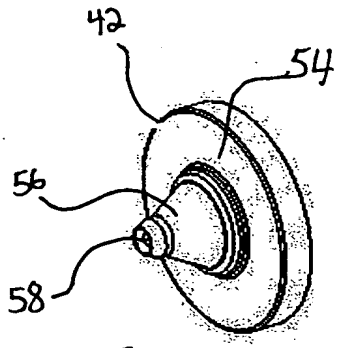

FIGURE 5A

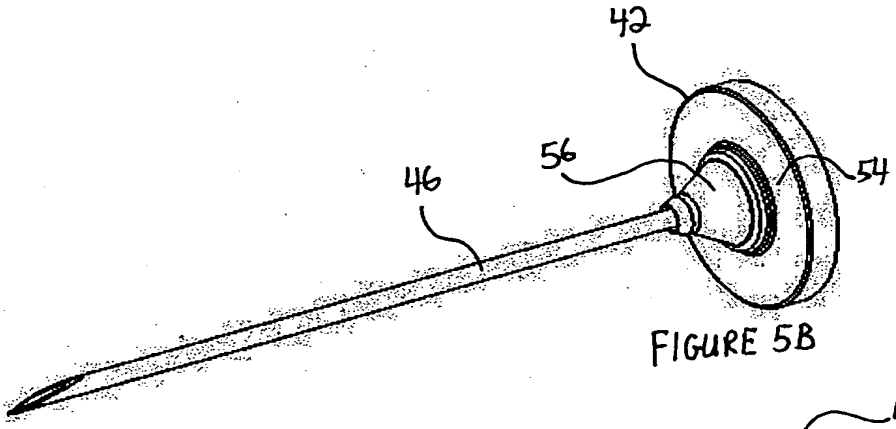

FIGURE 5B

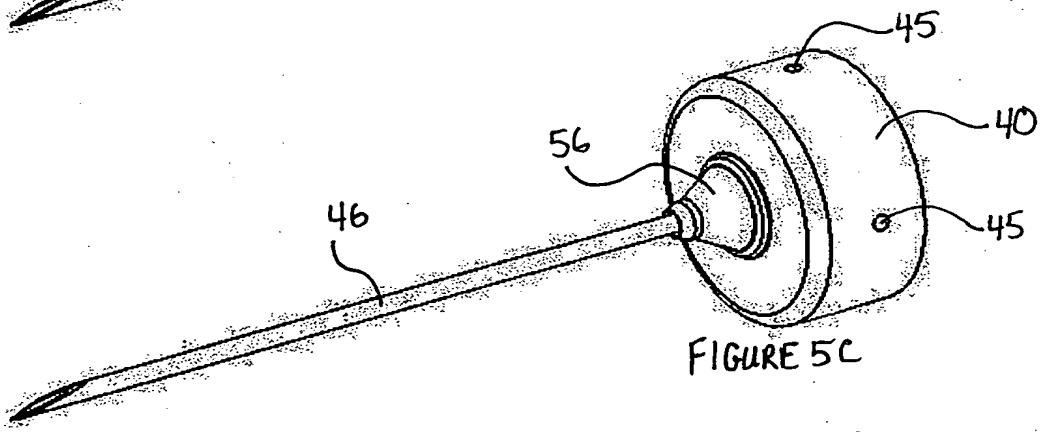

FIGURE 5C

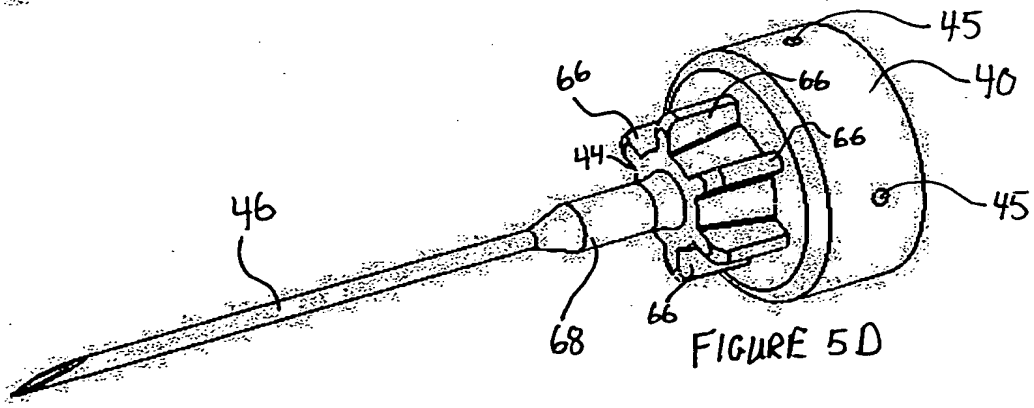

FIGURE 5D

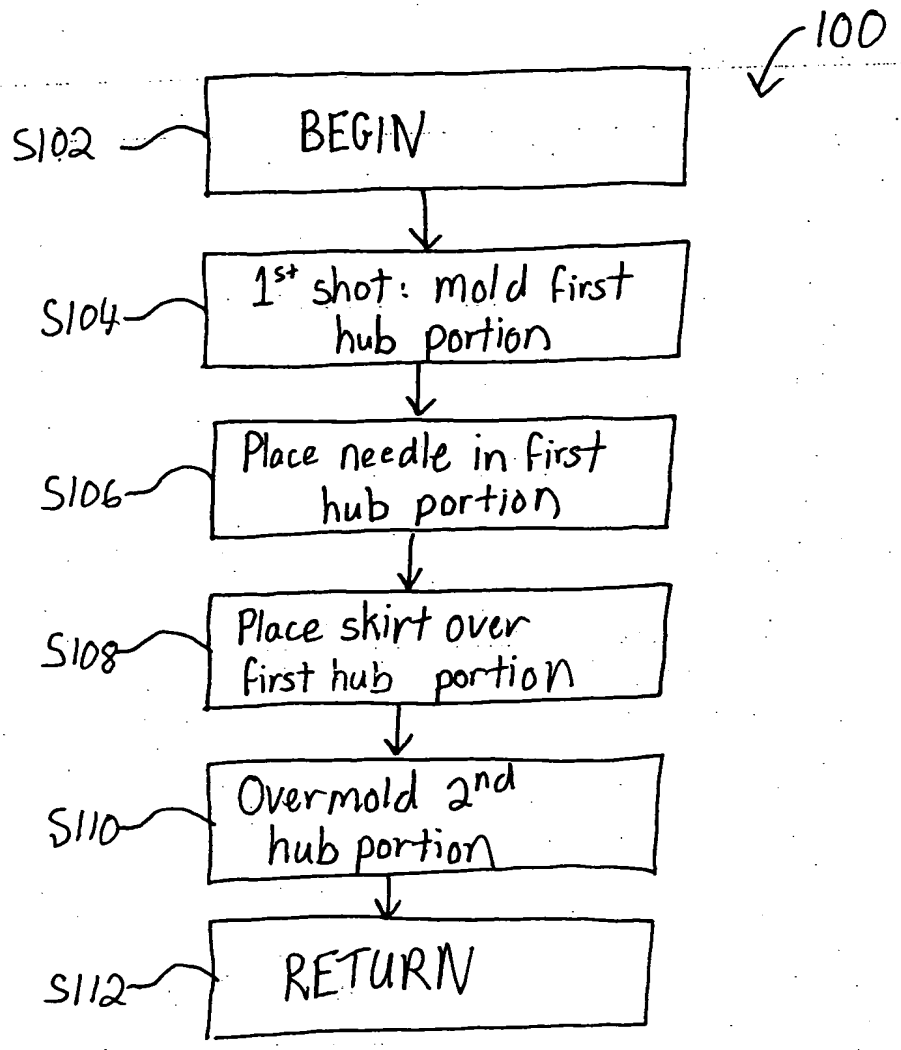
100
S102
BEGIN
S104
1st shot: mold first hub portion
S106
Place needle in first hub portion
S108
Place skirt over first hub portion
S110
Overmold 2nd hub portion
S112
RETURN

FIGURE 6

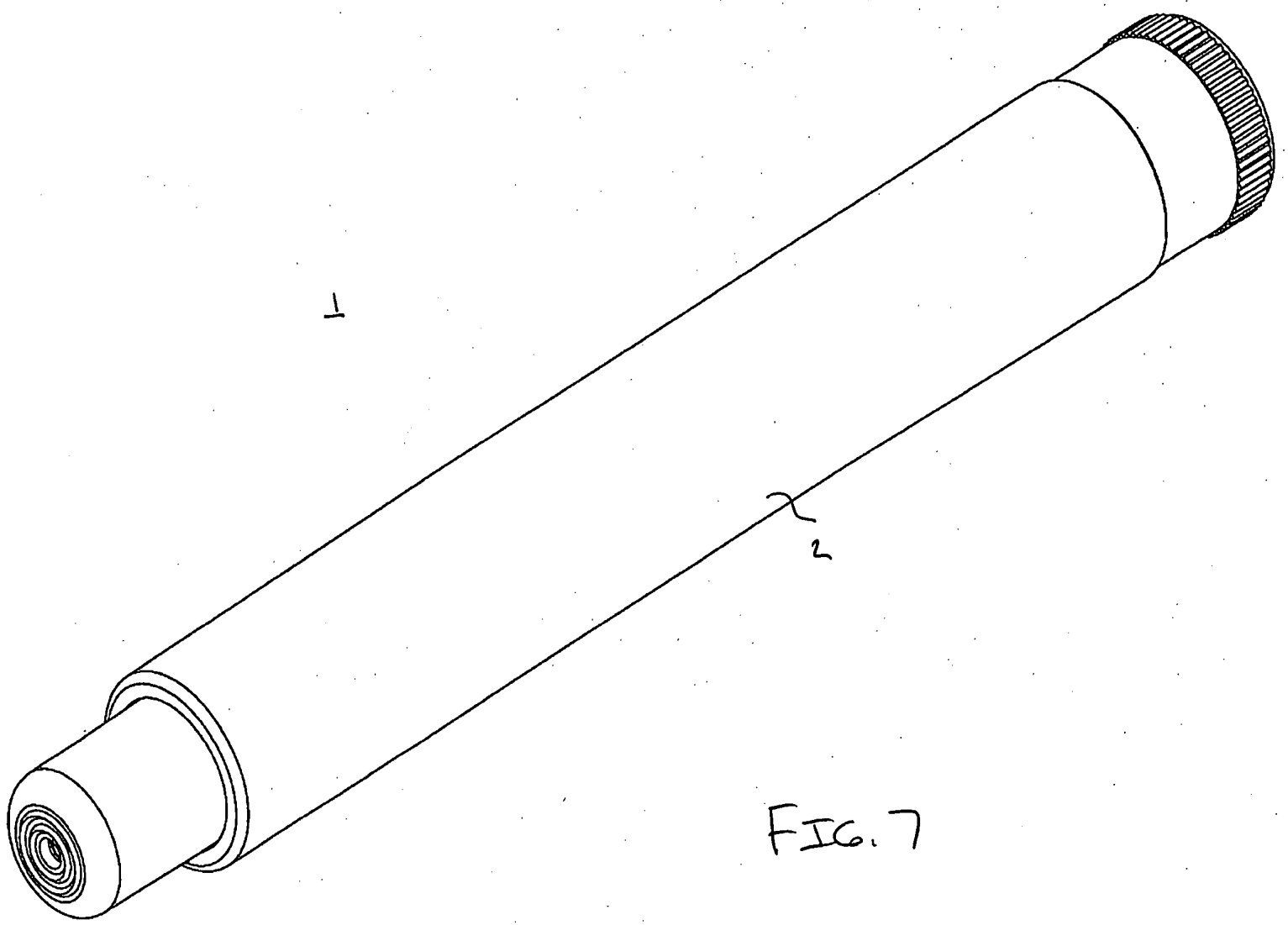

FIG. 7

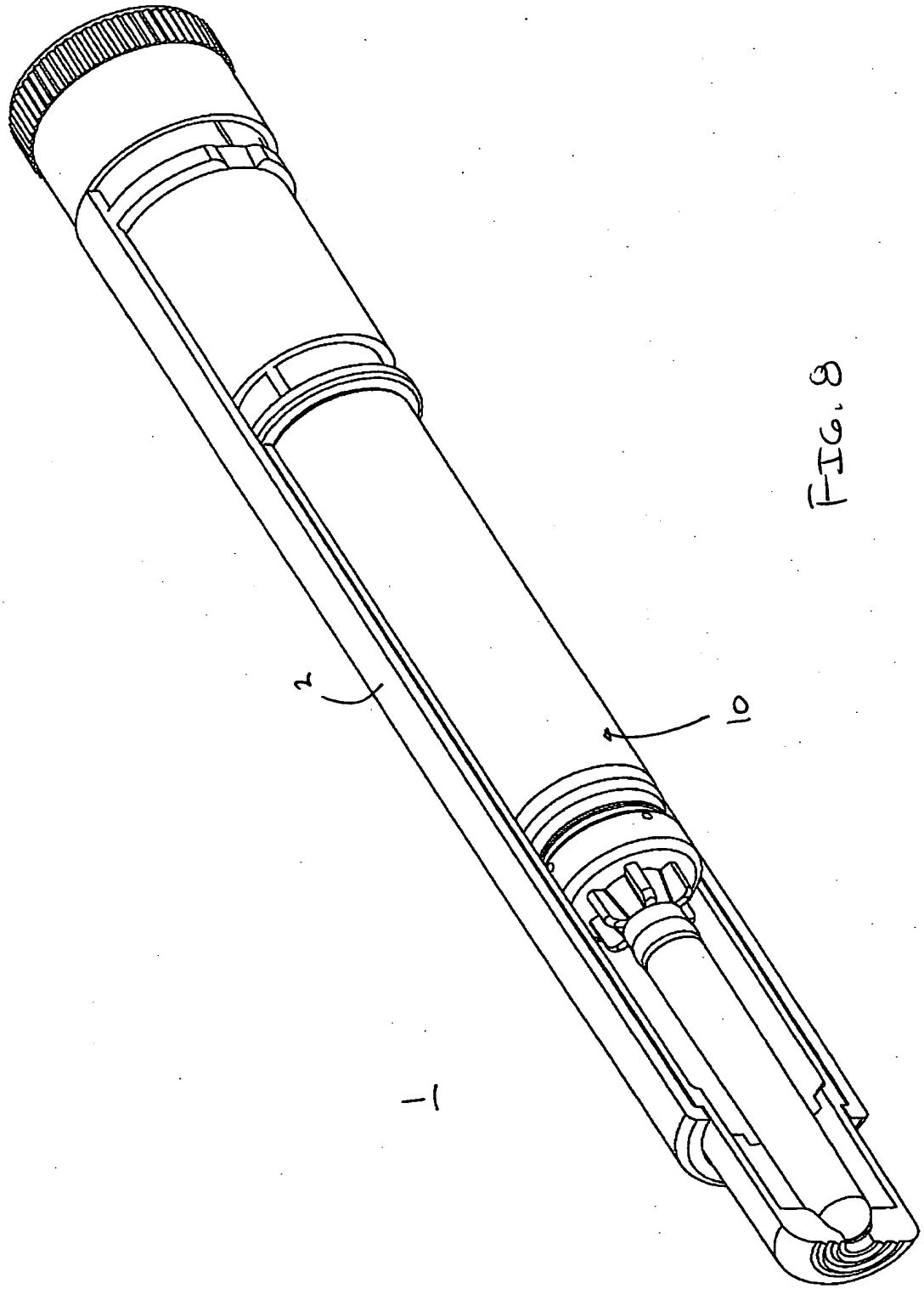

FIG. 8

BEST AVAILABLE COPY

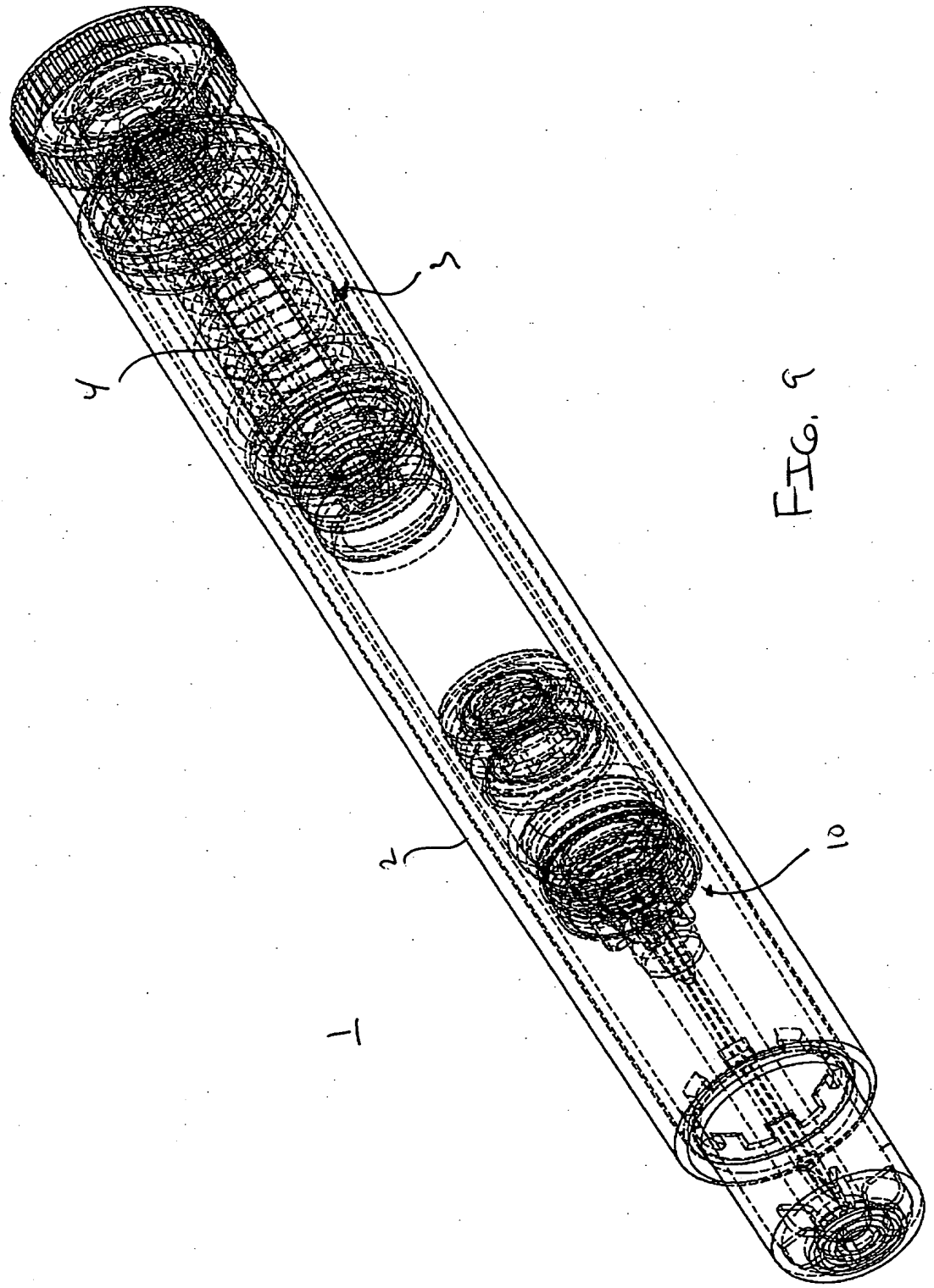

FIG. 2